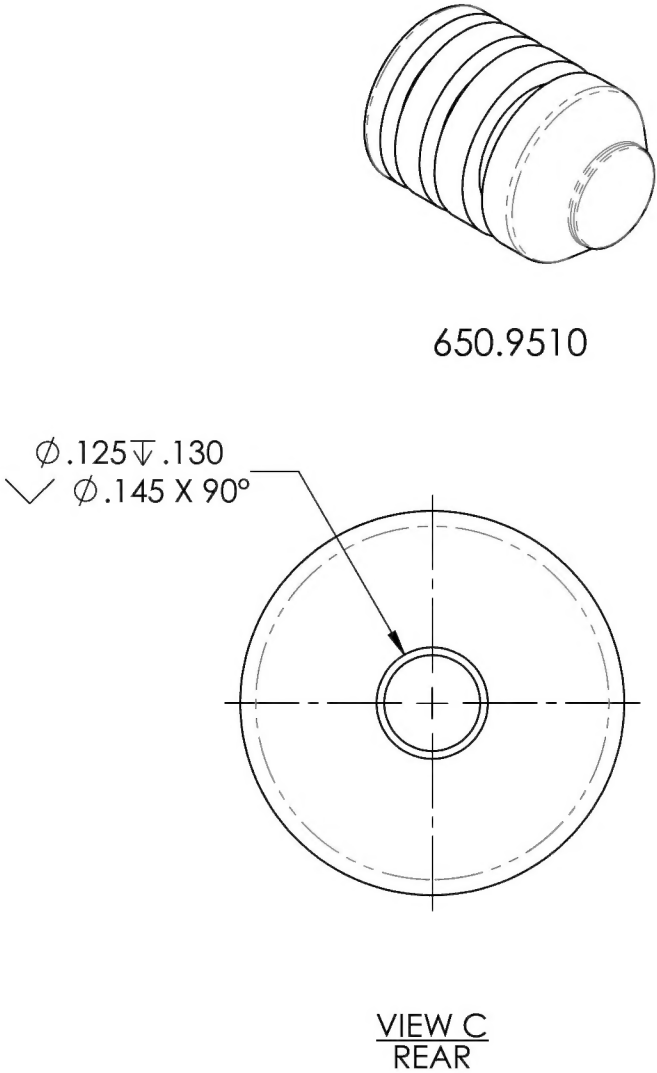
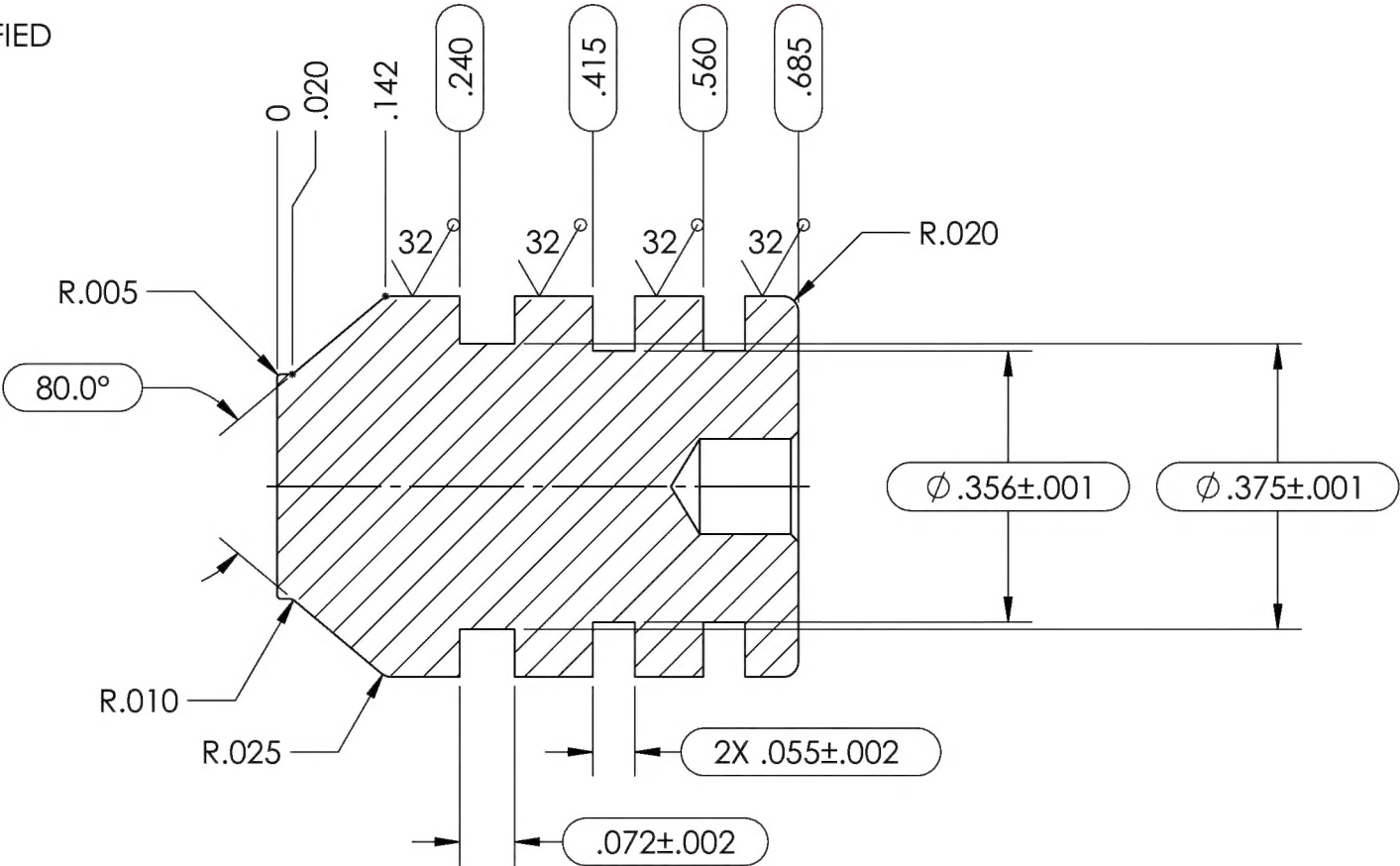
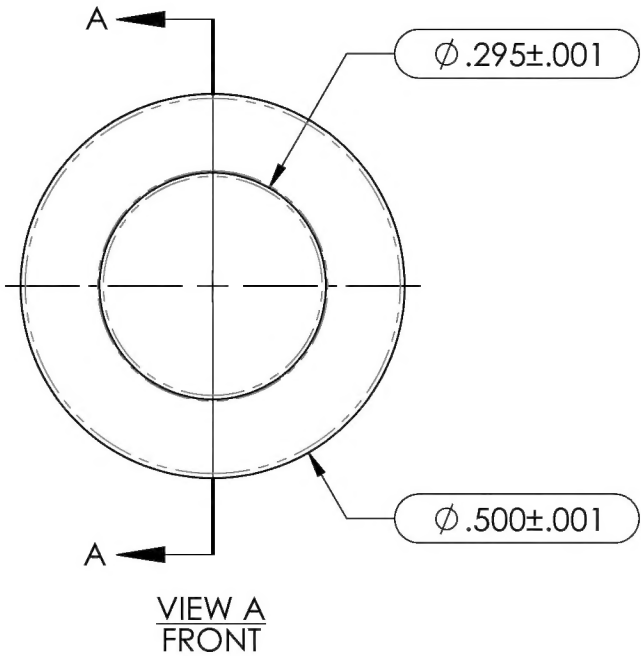


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-02-2015	P. BRAVO

NOTES:

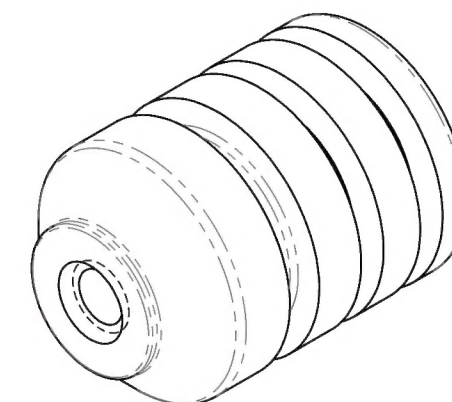
- 1 MATERIAL: PEEK IAW ASTM D6262 OR D8033
2. DEBURR AND BREAK ALL SHARP EDGES
3. IDENTIFY IAW MPP-120
4. FINISH $\sqrt{125}$ MAXIMUM UNLESS OTHERWISE SPECIFIED



PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
A3-2 B4-2 B5-2 C1-2 C2-2 C6-2 D4-2	PNC1	ADDED R.005-.015 DIMENSION DIMENSION WAS .142 IS .121 ADDED 45.0° DIMENSION ADDED SURFACE ROUGHNESS VALUE DIMENSION WAS \phi .500 \pm .001 IS \phi .497 \pm .001 /-.000 ADDED SURFACE ROUGHNESS VALUE ADDED SURFACE ROUGHNESS VALUE	06-01-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR
A1-1	PNC2	ADDED ASTM D6262/D8033 MATERIAL STANDARDS	06-24-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR
C2-2	PNC3	DIMENSION WAS \phi .497 \pm .001 /-.000 IS \phi .499 \pm .000 /-.001	07-20-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR
ALL	PNC4	UPDATED DRAWING TEMPLATE	09-14-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR

	2	650.9511	MAIN SEAL POPPET	1	
	1	650.9510	MAIN SEAL POPPET	1	
	F/N	P/N	DESCRIPTION	MAT'L	SPEC
QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)	04/02/15	<div><div><div>DART</div><div>AEROSPACE</div><div>APICAL INDUSTRIES, INC.</div><div>dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div>	
650.5300		DRAWN BY	N.CAP		
		CHECKER	P. BRAVO		
		DRAWING APPROVAL	P. BRAVO		
		CONTRACT No.		MAIN SEAL POPPET	
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS \pm .01 3 PLACE DECIMALS \pm .005 ANGLES \pm .5°		SIZE	REV.
				B	PNC4
				SCALE	SHEET
				NONE	1 OF 2

D



✓ $\phi .125 \nabla .130$
✓ $\phi .150 \times 90.00^\circ$

Technical drawing of a circular part. The drawing shows a top view with a central hole and a larger outer circle. A leader line points from the text $\phi .125 \nabla .130$ to the inner hole. Another leader line points from the text $\phi .150 \times 90.00^\circ$ to the outer circle. The drawing includes center lines and a checkmark.

ORIGINAL DATE (MO/DA/YR)		04/02/15		 <div>DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE</div>	3030 ENTERPRISE CT. SUITE A VISTA, CA. 92081 (760)-724-5300			
DRAWN BY N.CAP		CHECKER P. BRAVO						
DRAWING APPROVAL P. BRAVO 04/02/15 CONTRACT NO.								
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.005				MAIN SEAL POPPET				
				SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.9500	REV. PNC	
				SCALE NONE		SHEET 2 OF 2		